




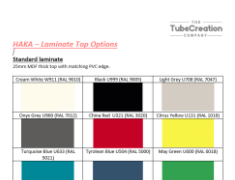

# THE HAKA



June 2020

## Product Guide

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The Tube Creation Company Ltd, Unit A Park Barn, Station Road, Topcliffe, Thirsk, North Yorkshire, YO7 3SE

**01845 578500**






**sales@tubecreation.co.uk**

## **HAKA – Product Overview**

### Frame Construction

The Haka is a fully welded design including bench, coffee, dining, meeting, and poseur table. A fierce display of a tribe's pride and strength for any environment. All stated dimensions are fully finished including 25mm top.

- Fully welded frame construction
- Legs are 5mm thick formed steel and the rails are 75mm x 25mm rectangular mild steel.
- 30mm diameter adjustable feet.

<b>Coffee</b>		HAKC1 1000mm x 600mm x 455mm
<b>Bench</b>		HAKB1 1500mm x 400mm x 455mm
<b>Dining</b>		HAKD1 1800mm x 900mm x 765mm
<b>Meeting</b>		HAKM1 4000mm x 1200mm x 765mm
<b>Poseur</b>		HAKP1 2000mm x 800mm x 1080mm




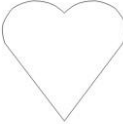
**HAKA – Images**



## **HAKA – Frame Colour Options**

### STANDARD POWDER COATING FINISHES

(SEMI GLOSS)

				
YELLOW RAL 1003	RED RAL 3020	ORANGE RAL 2011	MAROON RAL 3001	MAGENTA RAL 4010
				
LILAC RAL 4005	BLUE RAL 5017	SEA BLUE RAL 5019	GREEN RAL 6001	YELLOW GREEN RAL 6018
				
MAY GREEN RAL 6017	TURQUOISE RAL 6033	NATURAL GREY RAL 7003	ANTHRACITE RAL 7016	GREY RAL 7046
				
BROWN RAL 8011	CREAM RAL 9003	WHITE RAL 9010	BLACK RAL 9005	GRAPHITE RAL 9011


PLEASE NOTE AN ANTIBACTERIAL PAINT FINISH CAN BE QUOTED FOR ON REQUEST

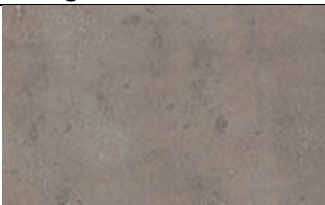

## **HAKA – Frame Colour Options**

### **Standard laminate**

25mm MDF thick top with matching PVC edge.

Cream White W911 (RAL 9010)	Black U999 (RAL 9005)	Light Grey U708 (RAL 7047)
		
Onyx Grey U960 (RAL 7012)	China Red U321 (RAL 3020)	Citrus Yellow U131 (RAL 1016)
		
Turquoise Blue U633 (RAL 5021)	Tyrolean Blue U504 (RAL 5000)	May Green U600 (RAL 6018)
		
Fern Green U650 (RAL 6010)	Orange U332 (RAL 2003)	Crocus Pink U404 (RAL 4008)
		

Natural Lancaster Oak H3368	Ellmau Beech H1582	Natural Dijon Walnut H3734
		
Mali Wenge H3058	Sand Lyon Ash H1298	Natural Pine H3470
		

Light Concrete F274	White Carrara Marble F204
	

**Other colours are available on request, please ask the sales team.**

## **HAKA – Statements**

### **Specification**

**Haka** frames are designed and manufactured to be a statement piece in any environment.

**Haka** are constructed from legs which are 5mm thick formed steel and the rails are 75mm x 25mm rectangular mild steel.

**Haka** frames are supplied fully wrapped for protection and can be either collected from our warehouse or delivered for a charge. Delivery is made by our own unliveried vehicle.

**Haka** frames are supplied with welded fixing tabs for woodscrews as standard.

**Haka** frames come with 30mm diameter adjustable feet as standard, but we can quote for castors and floor fixing plates at your request.

**Haka** frames can be made for the outdoors as we apply a primer before powder coating. If our product is to be situated near the sea or onboard ships, then we recommended all frames are sandblasted before being primed and powder coated.

**Haka** frames and tops will be delivered together however to reduce risk of product damage the customer is to fix the tops on site and provide the relevant woodscrews, for 25mm tops 3/4inch woodscrews.

**FOR LARGER QUANTITIES OR SPECIAL SIZES PLEASE CONTACT OUR OFFICE FOR A SPECIFIC QUOTE.**

### **Lead Times**

4 weeks from receipt of purchase order, however this can fluctuate slightly depending on workload and times of year, but precise lead times will be confirmed on or just prior to receiving the purchase order and confirmed by an emailed order confirmation.

### **Maintenance**

**Haka** frames are totally maintenance free, however we suggest that the following should be observed during the frame's lifetime: -

Only clean the frame with warm soapy water or a mild detergent solution. Harsh cleaning and bleaching products are not recommended.

### **Environmental Statement**

The Tube creation Company do not hold any formal environmental accreditation; however, we do hold an Environmental Policy Statement to ensure effective management of activities with the potential to affect the environment. Based in rural North Yorkshire, close to the A1, The Tube Creation Company are still making metal furniture frames from our purpose-built factory which was extended at the end of 2019 to include a powder coating booth and a new timesaver 10 Series 1300 Manual Grinder with vacuum table. The Tube Creation Company is producing less quantities of waste and most waste is now either recycled or we employ companies which take away the waste and certificate us, keeping The Tube's impact on the environment down to a minimum.